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D350-727-045
Job Sheet 181687



004897

Part No: D350-727-045

Job Qty: 2 ea

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/3/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 6 IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 08 2018
110	Packaging	2 pcs	8/24/18	8/24/18	0.00	0.00	Packaging1-3		AUG 08 2018
120	QC	2 pcs	8/24/18	8/24/18	0.00	0.00	QC4		AUG 08 2018
130	Packaging	2 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-1		AUG 08 2018
135	DC	2 pcs	8/24/18	8/24/18	0.00	0.00	DC		AUG 08 2018
140	QC21-FG	2 Ea	8/24/18	8/24/18	0.00	0.00	QC21		AUG 08 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-727-045 Location:FG041
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-727-045 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	2 Ea (1 ea)	90-Start up Operation	5082830
D3319-3	Full Length Wearplate	2 Ea (1 ea)	90-Start up Operation	504330x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3319-1	2	12	0
	D3319-3	2	14	0

Part Specifications

s could not be found.

Plex 8/3/18 2:50 PM Dart.lajeunesse.marie



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Container No: S099986



Part: D350-727-045

Job No: 181687

Serial No/Batch: S099986

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2: 08/08/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

REFERENCE ONLY**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST**5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):**

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE

9-1
DAG
AUG 08 2018

REFERENCE ONLY